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Georg Barrow Book



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For fake not Sertue, but frequent her wayes. Fer Rules long practized may exalt thy praise Jods Precepts who forsake, themselves expose To vnconquerable tyrannizing Foes. Have evermore a care of what you exercise:
Be quick & diligent in what you enterprize.



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Toung Lersons should not only embraintse Admonitions and Instructions of y Ageo but also imitate treir Virtues, & sound y vices

On this wite flowing Cyes survey of ris numerous Host



ERTVE is an adamantine Mountaine and impregnable and invincible Fortres, whereon ther valiant Record stand secure, belolding Envires dants returne from whence they came



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## Easy Rules and Directions for all the Material things belonging to the Art of Fair WRITING.

#### How to make a Pen.

The second Quill in a Goose wing is the best for service, which being crusted over with a thin Substance, you must scrape off with the back edge of your Penknife, which doe, place the quill inyour less hand, with its Feather end from you, which hold betwixt the Thumb, the fore-sloger and the middle-singer, so as it may rest on your middle singer with its back towards your Face, then cut it so your hand without applying your other hand to it, and meet the other part with a second cut off to the end; after the quill lying as at fift, enter the edge of the knife even, in the arch or half round, and slit it a little way, this being only a preparation for the slit even, in the arch or half round, and slit it a little way, this being only a preparation for the slit char must go sarther up the Quill, which is to be done with the point of your Penknife haft, sashined for that purpose; which being suddenly twich'd up, will make a slit of what length you please. If the quill be hard the slit must be long, if for, then short, if the slit be too long, you may make it of a convenient size by two-

floping cuts as before, thenfashion the nib, which to do, hold the quill as formerly, with the back wherein the flitis, lying downward on your middle-finger; observe the flits extent on that fide, and enter your khife on the middle of your quill, about twice the flits length from the quills end, and cut a piece floping so as may leave the quil in fashion of a Scoop, that done. athe back up with the flit to you, and apply the edge of the knife to the top of the Scoop and culting the knife outward cut a piece off, from the first entrance of the knife, down to the and of the flit, then tula the quill from you, and cut fuch another piece off on the other fide. fill turning your knife towards the back of the quill, and to fashion the nib shave down the fides equally from the flit, and bring it to a point; in doing which, never turn edge of the knife rowards the hollow of the quill, for you must leave both the fides cut floping from the back for that they may have an edge inward: to finish the nib, you must hold the quill between the fore and middle fingers of your left hand, laying the infide of the nibs end, on your thumb pail, then enter your knife a little on its back, just at the end, and give a floping cut, which may anfwer the fides, fo the end of the nib will be framed into right Angles, that pas the edge of a Rafor : after this, you must cut such an arch as before, in doing which, your knife must descend towards the nib, and cut a piece away half through the Quill, which will dispose the Pen into Angles above the flir called its cheeks. Thus you will enjoy a compleat Pen.

#### To hold the Pen.

In your tight hand, place your Pen betwixt your fore finger, middle finger, and thumb, all your fingers lying straight one by another, your thumb sings in the joynt; your hand being in this posture, set the ends of your third and little finger on the board or desk whereon you are to write, then put your other singers from you, so that your middle singers end may extend about half an inch from the end of your third singer, that is, with the little one fixt on the desk. Next, see the slitt in the nib be placed right before your body, let your middle singer lye on the side thereof near the Arch or hollow, and let your fore singer lye near half an inch above that, inclining to the back of the Pen, and place your thumb somewhat more then that distance above your fore singers end, towards the Pens inside, turn your hand in the making of any Letter or stroak a little ontward or from you, and let it move on your evo singers ends.

By day or night let the light come on your left hand, fit upright, bear your breaft from the desk or board whereon you write, two inches or more, let your book ly first before you, hold up your head fix inches from it, draw in your right. Elbow almost close to your fide, and let your hand and arm lye both strait forth.

Lay your left hand on your book to keep it fleady, fee that your Desk or table fland not roo

Tow, least it cause you to bear too much stress on your Armes, draw your hand strait under the line as you write, and use not to snatch it up hastily at the ending of a Letter or Word.

When you first begin, rule your Paper with double lines allowing an equal height and depth, for the hand you write: A thin piece of Ledbeaten smooth, and cut at the end with two points at the distance you design your Letters or words is best, that leaving a visible Impression to forced.

## How to make Secretary Letters.

The [mail Alphabet you will find in general, have their beginning flrokes carryed upward, aftending from the left hand, with the edge of the pens nib called hair flrokes, and from them the pens is drawn down in a continued motion with a flat nib. If Learners will observe with care their Copies, they may with ease discover the small and full stroke of a letter, how it naturally falls in with the Pens true motion,

#### How to write the Mixt Hand.

Being provided with a Quarto Durch Paper-book, white and smooth, that will bear Ink. firmly, and that will fave the Pounce of Gum Sandrick through a cloth, the best way to pro-

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ceed and profit in this curious hand, is to make at leaft half a Page of one fort of Letter, before you go to another, and divers Letters bearing a near proportion one to another, observe them and first complear those shapes, and be sure to complear your shapes of Letters before you proceed to the joyning of words, and when you come to that, eye diligently your Copy how the distances betwint Letter and Letter, Word, and Word, are managed in mint shands; note that the Italian Letters are more frequently us'd than the Secretary, and bear an Oval form manag'd with more freedome than the other Letters of the Secretary, a light hand to manage a hair stroke will best manage the full body of a Letter in its proper proportion.

#### The Roman Hand

Is derived from a circular Oval, all the compais Letters therein, whether great or small being regulated thereby; all the Letters with Stems in that hand are of one equal height, wie, as, b, d, g, k, l, f. And of one compais, as, b, d, o, p, q. And of like tayls are, f, p, g, f. Of like distance must, m, p, and m, be. This hand formerly was accounted the delightful hand for Ladyes, but now they are more Italianis'd.

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# The Italian Hand

Confifts of an Oval shape: to make which, imitate that shape to the fize you intend to write your Letters or words: To which purpose, rule two lines, and if your hand be unruly to make the whole Oval, use this method, viz. c12, c12, c12, c12, c12, c12, to ftrike on each fide a downright floke two Oyals, until your hand with freedome fall in to compleat at once that feeming difficulty. And if you practice these three Letters or the small Alphabet, first to make them exactly, Viz. the o. i. and f. you command near all the small Alphabet, I might instance in particular, but von will eafily find it in vour ferious practice.

### For the Text Hand

Prepare a Pen whose pib may answer the breadth of the Minum strokes, then upon substant tial Paper or Parchment, Rule double Lines as formerly directed, according to the fize of your intended matter; the Pen for this hand, make of a large fecond Goofe Quill, with a long flit, and a nib according to the breadth of the Brokes, let those that intend to write this hand, use their hand first to bold free motion in drawing down the bodies of Letters: remembring to lay the (7)

the Pens nib to an absolute flat in making their full bodies, and to turn it aside and wind it off when they incline to a small.

Be careful in all your downright flrokes, that the fides be not ragged, if you fift with black Led, form out the breadth of your fitoke, and after with a smooth finall Pen fashion out their Lectures according to their (hapes, and when they are dry, two off all the fuperflows onches with black Led, and after fill them, you may be moit exact at field, though the perfection at a first draught be moit commendable. This must be granted, that Leatners cannot be perfect in this or any other hand, without often designing the (hapes of all the feyeral Lectures.

# To write Court, or Chancery Hands

A Pen for these hands, make of a second Goose Quill, and let the nib of the lest corner be shorter than the right, cut the nib at once and the corners lest sharp, and the nib as broad as you intend the stroke, the hollow of the Pen you may turn a small matter outward to-wards the right hand, and then by drawing the Pen stedly down, you will make the stroke full and clear: All those Letters consisting of stems and Minums, require to be drawn even down, the breadth of the Minum strokes are the best rule for their distances one from another, except sometimes the whitees in large Court hand.

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When r. followes o. in a word of this hand, a round r. must be made, and when two r r follow an o. the first must be round and the last long.

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Morrall Verse, both written by Tho. Lye.

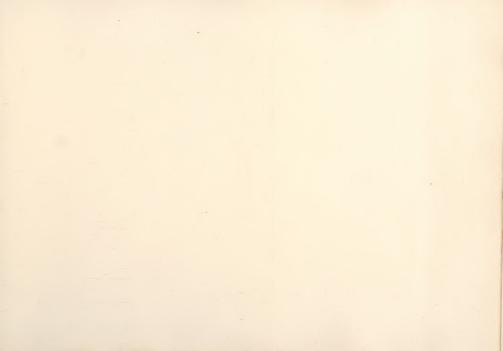
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